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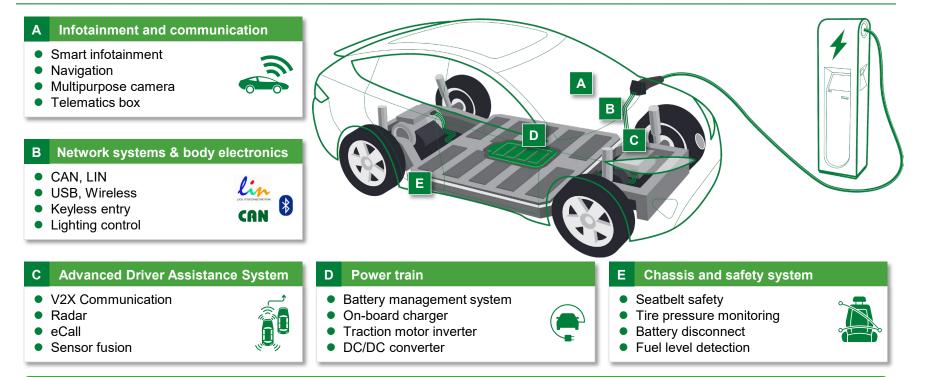
#### **Power Train**

Automotive



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# Advanced electronics are driving innovation in multiple automotive applications



Increased need for circuit protection, power control, and sensing products to ensure safety and reliability



## **xEV** market key takeaways

#### Market trends

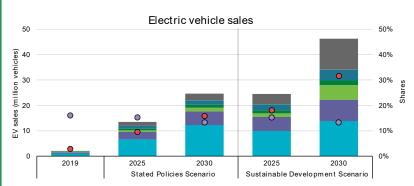
Global sales of passenger cars were sluggish in 2019, but electric cars had another banner year. The global electric car fleet was 7.2 million (2019) versus 5.1 million (2018). Global EV sales will reach 25 million units by 2030. China will continue to dominate the EV market.

The infrastructure for electric vehicle charging continues to expand. There were 7.3 million chargers worldwide in 2019 (6.5 million were private). Convenience, cost-effectiveness, and a variety of support policies such as preferential rates, equipment purchase incentives, and rebates are the main drivers.

Electric car sales drive cost reductions in batteries, which boosts deployment across all road vehicle categories.

Policies continue to support electric vehicle deployment and are evolving to a more holistic policy portfolio. Environmental and sustainability objectives drive electric vehicle policy support at all governance levels.

#### Market projections



■ China ■ Europe ■ US ■ Japan ■ India ■ Others ● EV sales share (right axis) ● PHEV share in EVs (right axis)

Stated Policy Scenario includes aims to illustrate the likely consequences of existing and announced policy measures.

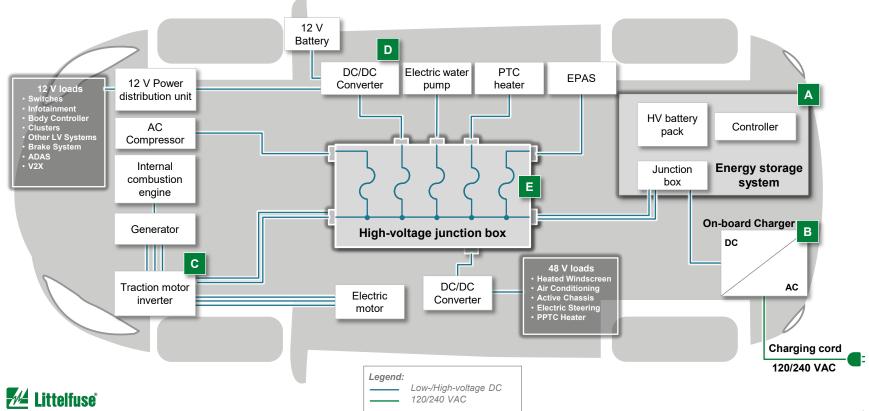
**Sustainable Development Scenario** aims at ensuring universal energy access for all by 2030, bringing about sharp reductions in emissions of air pollutants; and meeting global climate goals in line with the Paris Agreement. It is based on limiting the global temperature rise to below 1.7-1.8 degrees Celsius with a 66% probability, reaching net zero emissions by 2070.

Source: Global EV Outlook 2020

Government regulations, environmental concerns and performance drive shift to EV

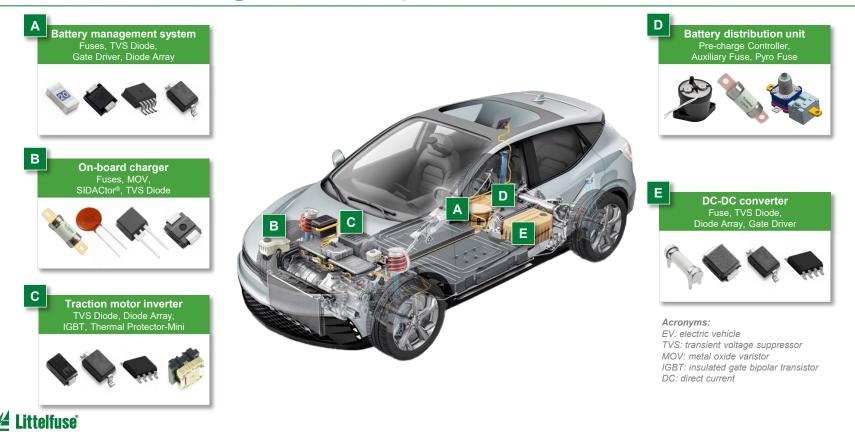


#### **Overview of the power train for electric vehicles**



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# Passenger and commercial EVs share many functional blocks including common power train architectures



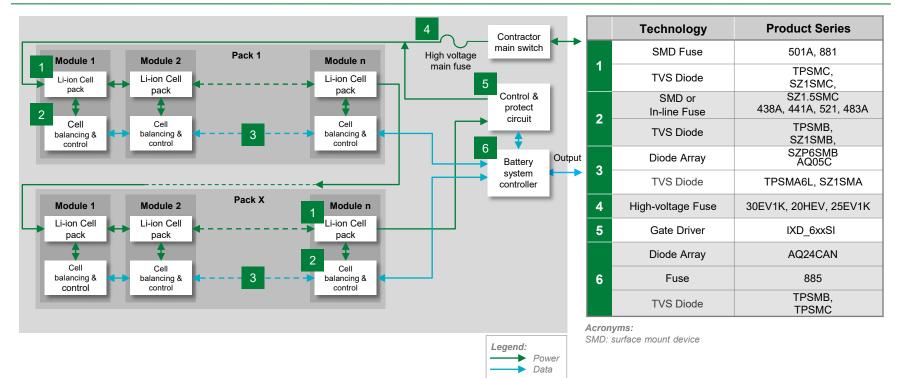
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Energy storage system



### Energy storage system block diagram







#### Potential Littelfuse products for cell/module level protection

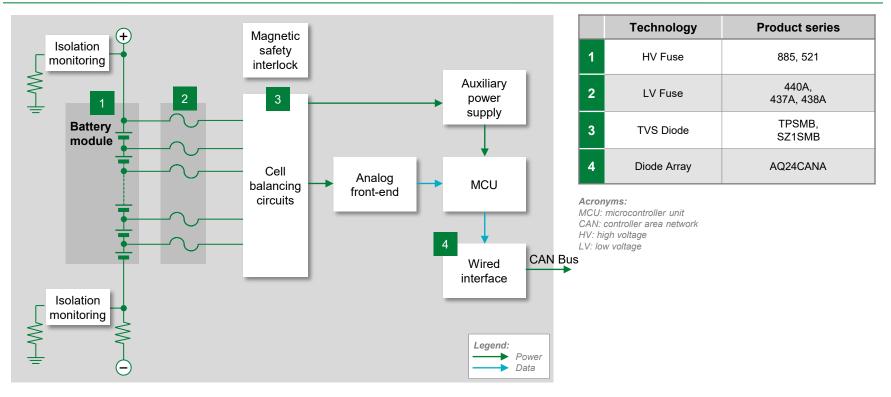
	Technology	Function in application	Product series	Benefits	Features
1	SMD Fuse	Protects cells and downstream BMS components from high fault currents due to external shorts	501A, 881	Excellent temperature stability and performance reliability; compact design; ceramic substrate ensures compatibility with high temperature environment	Tested to new AEC-Q specification; fast response to fault current; surface mount device
	TVS Diode	Transient voltage suppression	TPSMC, SZ1SMC, SZ1.5SMC	Excellent clamping capability; meets automotive industry standards; fast response time	AEC-Q101 qualified; meets IEC standards for ESD protection and ISO for in-vehicle transient surges
2	SMD or In-line Fuse	Protects cells and BMS components from overcurrent	438A, 441A, 521, 483A	Excellent temperature stability and performance reliability; ceramic substrate ensures compatibility with high temperature environment	Tested to new AECQ specification; fast response to fault current; surface mount device
	TVS Diode	Transient voltage suppression	TPSMB, SZ1SMB, SZP6SMB	Excellent clamping capability; meets automotive industry standards; fast response time	AEC-Q101 qualified; meets IEC standards for ESD protection and ISO for in-vehicle transient surges
	TVS Diode	Transient voltage suppression	AQ05C	Excellent clamping capability; meets automotive industry standards; fast response time	AEC-Q101 qualified; meets IEC standards for ESD protection and ISO for in-vehicle transient surges
3	Diode Array	Protects sensitive electronic ICs from ESD, EFT and voltage transient	TPSMA6L, SZ1SMA	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under IEC 61000-4-2, ISO10605; low leakage current and clamping voltage
4	High-voltage Fuse	Short circuit protection; overload circuit protection	30EV1K, 20HEV, 25EV1K	Provides safety protection in high-voltage environments; full range fuse	Bolt down form factor; high breaking capacity; ISO 8820 qualified
5	Gate Driver	Controls the switching MOSFETs	IXD_6xxSI	Dual outputs provide space efficient design; high immunity to latch-up; rise/fall times less than 10 ns	Tight tolerance; small form factor; fast thermal response
	Diode Array	Protects CAN bus from ESD, EFT and voltage transient	AQ24CAN	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under IEC 61000-4-2 and ISO10605; low leakage current and clamping voltage
6	SMD Fuse	Protects cells and BMS components from over current	885	High voltage SMD form-factor allows compact design; ceramic body ensures compatibility with high temperature environment	Tested to new AEC-Q specification; fast response to fault current; surface mount device
	TVS Diode	Transient voltage suppression	TPSMB, TPSMC	Excellent clamping capability; meets automotive industry standards; fast response time	AEC-Q101 qualified; meets IEC standards for ESD protection and ISO for in-vehicle transient surges



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Click the product series in the table below for more info

## **Battery module block diagram**







## **Protection and sensing solutions for battery packs**

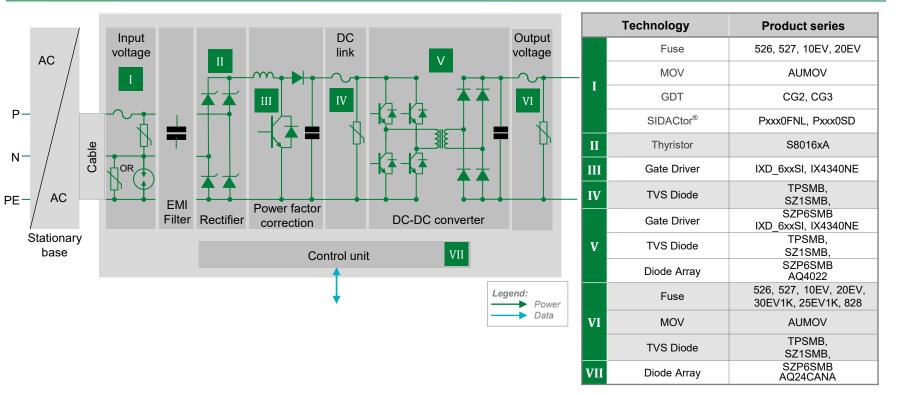
	Technology	Function in application	Product series	Benefits	Features
1	HV Fuse	Protects battery pack module and cable from over current	885, 521	Reduces customer qualification time by complying with third-party safety standards such as ISO	Third-party compliance UL/ISO; low internal resistance; shock safe; vibration resistant
2	LV Fuse	Analog front-end protection of user and environment in case of external short, overload between power-sense line	440A, 437A, 438A	AEC-Q compliant based on inhouse test, reduces customer qualification time by complying with third party safety standards such as UL/IEC; SMD form-factor allows for compact design	Surface mountable; compatible with lead-free solder process per IEC standards; high reliability
3	TVS Diode	Protects sensitive electronic components from voltage transients	TPSMB, SZ1SMB	Improves system reliability by protecting downstream components from transients on power lines	600 W peak pulse capability; compatible with lead- free solder reflow temperature profile
4	Diode Array	Protects CAN bus sensitive electronic ICs from ESD, EFT, and voltage transient	AQ24CANA	Smaller form-factor and multi-line protection enables ease of design	AECQ-101 qualified; low capacitance; low leakage current





On-board charger

## **On-board charger block diagram**









## **Benefits of Littelfuse products in on-board charger**

	Technology	Function in application	Product series	Benefits	Features	
I	Fuse	Short circuit protection; overload circuit protection	526, 527, 10EV, 20EV	Provides safety protection in high-voltage environments; full range fuse	Bolt down form factor; high breaking capacity; qualified to ISO 8820 standard	
	MOV	Lightning and system transient surges	AUMOV	Clamps transient surge to ensure the reliable performance of the circuitry	Wide range of surge current ratings; disk sizes and lead options	
	GDT	Ensures electrical isolation between line, neutral, and ground	<u>CG2, CG3</u>	Provides safety to the system with high resistance isolation	Rugged, high surge current based on ceramic tube design; low leakage current	
	SIDACtor®	Lightning and system transient surges	Pxxx0FNL, Pxxx0SD	Used in combination with MOV; provides lower clamping voltage for sensitive circuitry	Surface mount form factor; semiconductor-based design provides no wear-our capability	
П	Thyristor	Rectification	S8016xA	Reduces the in-rush current during rectification that can damage expensive DC link capacitor	Compact TO-220AQ and surface mount TO-263 form factors, $V_{DRM}$ of 800 V, I <sub>t</sub> of 25 A (rms)	
Ш	Gate Driver	Controls the switching MOSFETs	IXD_6xxSI, IX4340NE	Dual outputs provide space efficient design; high immunity to latch-up; rise/fall times less than 10 ns	Tight tolerance, small form factor; fast thermal response.	
IV	TVS Diode	Active clamping	TPSMB, SZ1SMB, SZP6SMB	Clamps the transient that is created when the MOSFET switches; ensuring reliability	Small form factor DO214-AA package; low clamping voltage	
	Gate Driver	Controls the switching MOSFETs	IXD_6xxSI, IX4340NE	Dual outputs provide space efficient design; high immunity to latch-up; rise/fall times less than 10 ns	Tight tolerance; small form factor; fast thermal response	
v	TVS Diode	Active clamping	TPSMB, SZ1SMB, SZP6SMB	Clamps the transient that is created when the MOSFET switches; ensuring reliability	Small form factor DO214-AA package; low clamping voltage	
	Diode Array	ESD protection of the gate input	AQ4022	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under IEC 61000-4-2 and ISO10605; low leakage current and clamping voltage	
	Fuse	Short circuit protection Overload circuit protection		Provides safety protection in high-voltage environments; full range fuse	Bolt down form factor, high breaking capacity; qualified to ISO 8820 standard	
VI	MOV	Transient voltage suppression	AUMOV	Clamps transient surge to ensure the reliable performance of the circuitry	Wide range of surge current ratings; disk sizes and lead options	
	TVS Diode	transient voltage suppression	TPSMB, SZ1SMB, SZP6SMB	Excellent clamping capability; meets automotive industry standards; fast response time	AEC-Q101 qualified; meets IEC standards for ESD protection and ISO for in-vehicle transient surges	
VII	Diode Array	Protects CAN bus from ESD, EFT, and voltage transient	AQ24CANA	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under IEC 61000-4-2, ISO10605; low leakage current and clamping voltage	



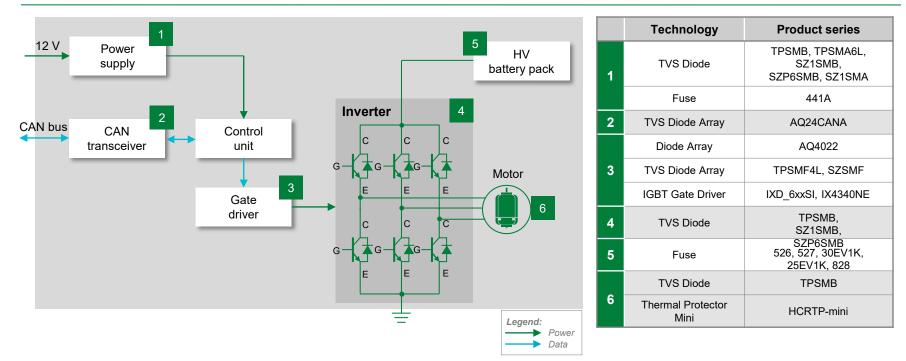
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Traction motor inverter



#### **Traction motor inverter block diagram**





# Benefits of Littelfuse products in traction motor inverter

	Technology	Function in application	Product series	Benefits	Features	
	TVS Diode	Transient voltage suppression	TPSMB, TPSMA6L, SZ1SMB, SZ1SMA	Excellent clamping capability; meets automotive industry standards; fast response time; compact design	AEC-Q101 qualified; meets IEC standards for ESD protection and ISO for in-vehicle transient surges	
1	Fuse	Short circuit protection overload circuit protection	441A	Excellent temperature stability and performance reliability; compact design; ceramic substrate ensures compatibility with high temperature environment	Tested to new AECQ specification; fast response to fault current; surface mount device	
2	Diode Array	Protect CAN bus from ESD, EFT, and voltage transient	AQ24CANA	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under IEC 61000-4-2, ISO10605; low leakage current and clamping voltage	
	Diode Array	ESD protection of the gate input	AQ4022	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under IEC 61000-4-2, ISO10605; low leakage current and clamping voltage	
3	TVS Diode	Transient voltage suppression	TPSMF4L, SZSMF	Excellent clamping capability; meets automotive industry standards; fast response time; compact design	AEC-Q101 qualified; meets IEC standards for ESD protection and ISO for in-vehicle transient surges	
	IGBT Gate Driver	Controls the switching MOSFETs	IXD_6xxSI, IX4340NE	Dual outputs provide space efficient design; high immunity to latch-up; rise/fall times less than 10 ns	Tight tolerance; small form factor; fast thermal response	
4	TVS Diode	Active clamping	TPSMB, SZ1SMB, SZP6SMB	Clamps the transient that is created when the MOSFET switches; ensuring reliability	Small form factor DO214-AA package; low clamping voltage	
5	Fuse	Short circuit protection	526, 527, 30EV1K, 25EV1K, 828	Provides safety protection from short circuit conditions	High voltage; ceramic body ensures compatibility with high temperature environment	
6	TVS Diode	Transient voltage suppression	TPSMB	Excellent clamping capability; meets automotive industry standards; fast response time	AEC-Q101 qualified; meets IEC standards for ESD protection and ISO for in-vehicle transient surges	
	Thermal Protection Mini	Thermal protection for MOSFETs	HCRTP-mini	Responds to over-temperature conditions caused by catastrophic failure of MOSFET device	Surface mountable form factor; compatible with standard reflow process; breaks current flow during overtemperature condition	



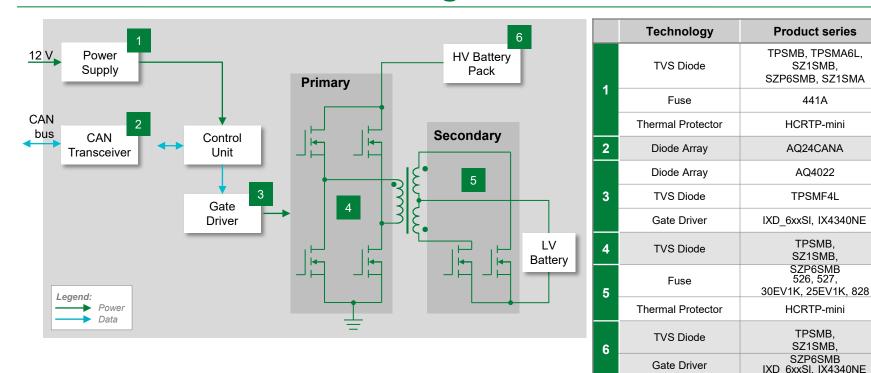


#### DC-DC converter

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### **DC-DC converter block diagram**





## **Benefits of Littelfuse products in DC-DC converter**

	Technology	Function in application	Product series	Benefits	Features	
	TVS Diode	Transient voltage suppression	TPSMB, TPSMA6L, SZ1SMB, SZ1SMA	Excellent clamping capability; meets automotive industry standards; fast response time; compact design	AEC-Q101 qualified; meets IEC standards for ESD protection and ISO for in-vehicle transient surges	
1	Fuse	Short circuit and overload circuit protection	441A	Excellent temperature stability and performance reliability; ceramic substrate ensures compatibility with high temperature environment	Tested to new AECQ specification; fast response to fault current; surface mount device	
	Thermal Protection	Thermal protection for MOSFETs	HCRTP-mini	Responds to over-temperature conditions caused by catastrophic failure of MOSFET device	Surface mountable form factor; compatible with standard reflow process; breaks current flow during overtemperature condition	
2	Diode Array	Protects CAN bus from ESD, EFT, and voltage transient	AQ24CANA	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under IEC 61000-4-2 and ISO10605; low leakage current and clamping voltage	
	Diode Array	ESD protection of the gate input	AQ4022	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under IEC 61000-4-2 and ISO10605; low leakage current and clamping voltage	
3	TVS Diode Array	Transient voltage suppression	TPSMF4L	Excellent clamping capability; meets automotive industry standards; fast response time	AEC-Q101 qualified; meets IEC standards for ES protection and ISO for in-vehicle transient surges	
	Gate Driver	Controls the switching MOSFETs	IXD_6xxSI, IX4340NE	Dual outputs provide space efficient design; high immunity to latch-up; rise/fall times less than 10 ns	Tight tolerance; small form factor; fast thermal response	
4	TVS Diode	Active clamping	TPSMB, SZ1SMB, SZP6SMB	Clamps the transient that is created when the MOSFET switches; ensuring reliability	Small form factor DO214-AA package; low clamping voltage	
	Fuse	Short circuit protection	526, 527, 30EV1K, 25EV1K, 828	Provides safety protection from short circuit conditions	High voltage; ceramic body ensures compatibility with high temperature environment	
5	Thermal Protection	Thermal protection for MOSFETs	HCRTP-mini	Responds to over-temperature conditions caused by catastrophic failure of MOSFET device	Surface mountable form factor; compatible with standard reflow process; breaks current flow during overtemperature condition	
6	TVS Diode	Active clamping	TPSMB, SZ1SMB, SZP6SMB	Clamps the transient that is created when the MOSFET switches; ensuring reliability	Small form factor DO214-AA package; low clamping voltage	
	Gate Driver	Controls the switching MOSFETs	IXD_6xxSI, IX4340NE	Dual outputs provide space efficient design; high immunity to latch-up; rise/fall times less than 10 ns	Tight tolerance; small form factor; fast thermal response	

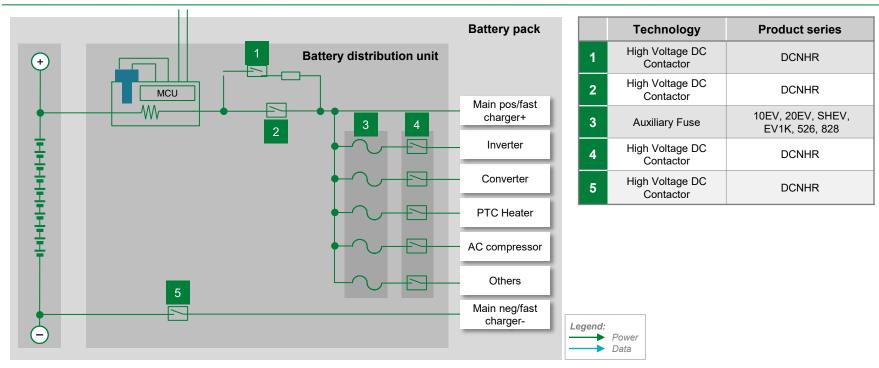




#### Battery distribution unit



### **Battery distribution unit block diagram**





# Benefits of Littelfuse products in battery distribution unit

	Technology	Function in application	Product series	Benefits	Features
1	High Voltage DC Contactor	Used to protect the main contactors from an excess inrush current, a pre-charge contactor is used together with a pre-charge resistor to charge the capacitors of the power inverter to a level of typically 90–98% of the battery voltage	DCNHR	Allows a low-voltage signal to switch the contacts for a high voltage signal	Wide amperage rating 30-100 A; gas-filled contact chamber and magnetic blowouts for arc suppression; available direct switched auxiliary circuit for status indication
2	High Voltage DC Contactor	The main contactors connect and disconnect the traction battery from the entire electric drivetrain in the vehicle	DCNHR	Allows a low voltage signal to switch the contacts for a high-voltage signal	Wide amperage rating 100–500 A; gas-filled contact chamber and magnetic blowouts for arc suppression; integrated coil economizer included in many models; available direct switched auxiliary circuit for status indication
3	Auxiliary Fuse	Short circuit protection; overload circuit protection	10EV, 20EV, SHEV, EV1K, 526, 828	Provides safety protection in high-voltage environments, full range fuse; can protect the entire pack's voltage and short circuit current	Bolt-down form factor; high breaking capacity; qualified to ISO 8820 standard
4	High Voltage DC Contactor	Control other electrical loads in the vehicle that are operated by the HV battery (for example, electric heater, blower, AC compressor, power steering pump, and so on)	DCNHR	Allows a low voltage signal to switch the contacts for a high-voltage signal	Wide amperage rating 100–500 A; gas-filled contact chamber and magnetic blowouts for arc suppression; integrated coil economizer included in many models; available direct switched auxiliary circuit for status indication
5	High Voltage DC Contactor	The main contactors connect and disconnect the traction battery from the entire electric drivetrain in the vehicle	DCNHR	Allows a low voltage signal to switch the contacts for a high-voltage signal	Wide amperage rating 100–500 A; gas-filled contact chamber and magnetic blowouts for arc suppression; integrated coil economizer included in many models; available direct switched auxiliary circuit for status indication



## **Select standards for automotive applications**

Standard	Title	General scope	Littelfuse technology	Region
ISO7637-2	Road vehicles – Electrical disturbances from conduction and coupling – Part 2: Electrical transient conduction along supply lines only	Specifies test methods and procedures to ensure the compatibility to conducted electrical transients of equipment installed on passenger cars and commercial vehicles fitted with 12 V or 24 V electrical systems. It describes bench tests for both the injection and measurement of transients. It is applicable to all types of road vehicles independent of the propulsion system (For example, spark ignition or diesel engine, and electric motor).	TVS Diode	Global
ISO16750-2	Road vehicles – Environmental conditions and testing for electrical and electronic equipment – Part 2: Electrical loads	This standard applies to electric and electronic systems/components for road vehicles. It describes the potential environmental stresses and specifies tests and requirements recommended for the specific mounting location on/in the road vehicle.	TVS Diode	Global
ISO 10605:2008	Road vehicles – Test methods for electrical disturbances from electrostatic discharge	This standard specifies the electrostatic discharge (ESD) test methods necessary to evaluate electronic modules intended for vehicle use. It includes these sources of ESD: in assembly, by service staff, by vehicle occupants.	Diode Array PulseGuard (AXGD) Multilayer Varistor	Global



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